# INOD SES LOWER MESH Instructions for Use

### Product size

MODEL	Width(mm)	Height(mm)
SES LOWER MESH	150	3.5

## Instruction for use

#### 1. Preparation Before Use

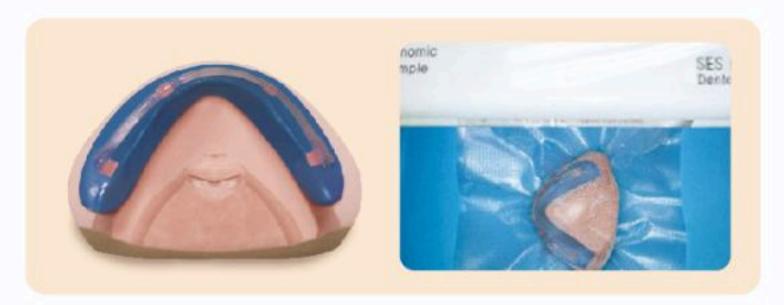
- a. carefully read instruction for use.
- Before use, check for any abnormalities or foreign substances in the product.

#### 2. Instruction

- a. Spreading wax of 0.45mm on the stone model
- b. Removing extra wax from the stone model after adjusting the wax to the stone model.



- c. Making 4-fixed stops on the wax surface using an instrument such as #15 blade.
- d. Applying SES flowable resin to the 4-fixed stops.
- e. Making SES Lower Mesh like round arch form of the stone model.



- f. Putting SES Lower Mesh placed on 4-fixed stops of stone model into a vacuum film.
- g. Perfectly vacuumize the film that SES Lower Mesh and stone model are put into using vacuum unit.

- h. Putting the vacuumized film that SES Lower Mesh and stone model are put into in the curing unit and light cure for 4 min.
- i. Putting SES Lower Mesh and stone model out of the film after light cure and pouring some hot water of about 100℃ over the stone model to remove the wax from the stone model.
  - \* notice) If the SES Lower Mesh is separated from the stone model before removing the wax on the stone model using some water of about 100°C, the round arch form of SES Lower Mesh can be modified.



 SES Lower Mesh can be easily separated after removing the wax.

#### 3. Storage

- a. Store the product at room temperature and dry place, avoid being exposed to direct sun light.
- b. For single-use only. Do not reuse.



#### \* Caution

- a. Avoid being exposed to direct sun light.
- b. Have to use the product within 1 hour after opening the product.
- c. Please take notice not to be mixed with foreign substances.



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